

Split

Dart Aerospace Ltd.

Date: Monday, 20/04/2009 10:12:42 AM  
 User: Jean-Luc Menard

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CAP
Job Number	: 47280 - 1		
Estimate Number	: 12401		
P.O. Number	:	Part Number	: D31839
This Issue	: 20/04/2009 S.O. No. :	Drawing Number	: D3183
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 20/04/2009 Type : MACHINED PARTS	Drawing Revision	: C1
Previous Run	: 28705	Material	:
Written By	: <u>Jul 09.04.20</u>	Due Date	: 27/04/2009
Checked & Approved By	:	Qty:	<u>10</u> Um: Each
Comment	: Est A 06.05.03 New issue KJ		

Additional Product

Job Number: 

Seq. #: Machine Or Operation: Description:

1.0 MDELINR1000 Delrin Round Bar 1"



Comment: Qty.: 0.0350 f(s)/Unit Total: 1.7483 f(s) X

Delrin Round Bar 1"

Material: Ø1.00 Delrin Rod

(M-DELRIN-R1.000)

Identify as D3183-9

Batch: 11105804

4

09/04/20 (10)

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL

Turn D3183-9 Cap as per Folio FA388

Deburr

09/04/20 (10)

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

09/04/20 (10)

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

09.04.20 (10)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

9/4/20

(10x)

SB



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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CAP

Job Number: 47280

Part Number: D31839

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(10)

Comment: FINAL INSPECTION/W/O RELEASE

20/04/20

Job Completion

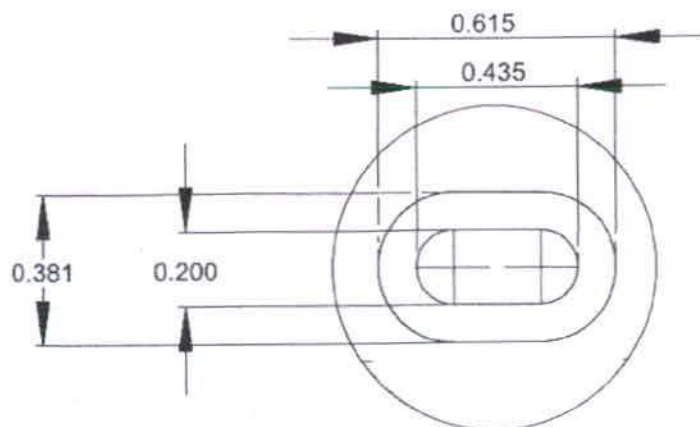
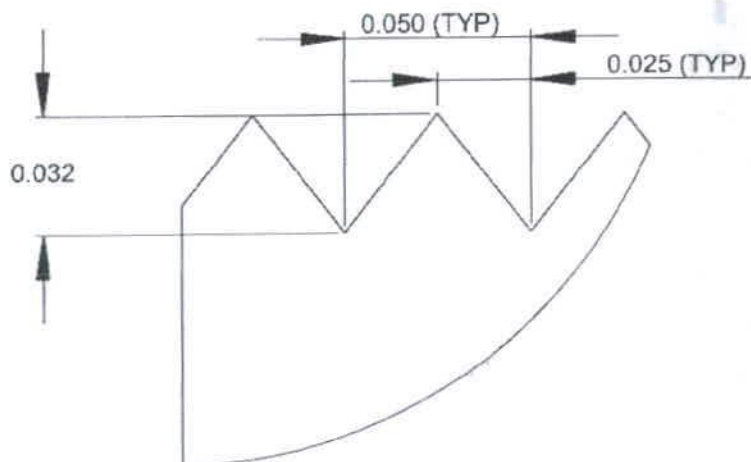
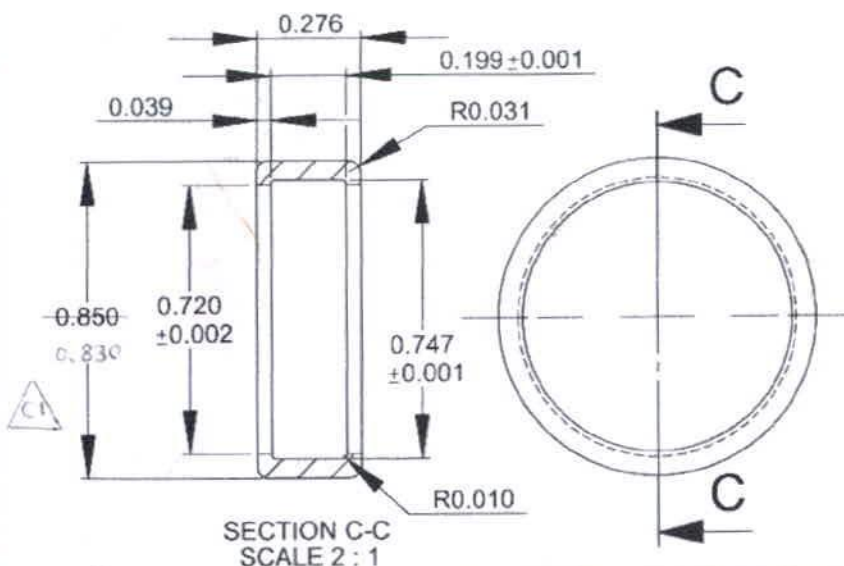


20/04/20



**DART**

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. <b>D3183</b>	REV. C SHEET 4 OF 4
DATE <b>04.02.17</b>	TITLE <b>BRACKET ASSEMBLY</b>	SCALE 1:1	

**DETAIL A (2 : 1)***w/o 47280***RELEASED**  
04.03.01**DETAIL B (20 : 1)****SECTION C-C**  
SCALE 2 : 1**D3183-9 CAP**

- 1) MATERIAL: DELRIN ROD, Ø1.00  
(REF DART SPEC. M-DELRIN-R1.00)
- 2) TOLERANCES ARE PER DART QSI 018  
UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

**D3183-045 BEARING ASSEMBLY**

- 1) ASSEMBLE D3183-5 BEARING AND  
D3183-9 CAP

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